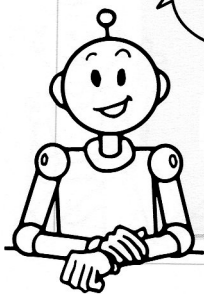


1 Calcule les sommes.



J'ajoute seulement
2 dizaines à 36 !

$$36 + 20 = 56$$

$$45 + 20 = \underline{\quad}$$

$$34 + 40 = \underline{\quad}$$

$$67 + 30 = \underline{\quad}$$

$$42 + 40 = \underline{\quad}$$

$$38 + 50 = \underline{\quad}$$

$$29 + 60 = \underline{\quad}$$

2 Calcule les sommes.

$$60 + 13 = \underline{\quad}$$

$$40 + 35 = \underline{\quad}$$

$$30 + 29 = \underline{\quad}$$

$$58 + 40 = \underline{\quad}$$

$$50 + 22 = \underline{\quad}$$

$$75 + 10 = \underline{\quad}$$

$$80 + 17 = \underline{\quad}$$

$$41 + 20 = \underline{\quad}$$

$$52 + 30 = \underline{\quad}$$

3 Complète les égalités.

$$60 + \underline{\quad} = 78$$

$$30 + \underline{\quad} = 73$$

$$51 + \underline{\quad} = 81$$

$$\underline{\quad} + 30 = 56$$

$$29 + \underline{\quad} = 49$$

$$65 + \underline{\quad} = 85$$

