

$48 + 31 = \dots\dots$	$58 + 24 = \dots\dots$	$18 + 53 = \dots\dots$
$ \begin{array}{r} \\ + \\ \hline \end{array} $	$ \begin{array}{r} \\ + \\ \hline \end{array} $	$ \begin{array}{r} \\ + \\ \hline \end{array} $

$46 + 23 = \dots\dots$	$56 + 24 = \dots\dots$	$17 + 69 = \dots\dots$
$ \begin{array}{r} \\ + \\ \hline \end{array} $	$ \begin{array}{r} \\ + \\ \hline \end{array} $	$ \begin{array}{r} \\ + \\ \hline \end{array} $

$44 + 24 = \dots\dots$	$58 + 23 = \dots\dots$	$27 + 68 = \dots\dots$
$ \begin{array}{r} \\ + \\ \hline \end{array} $	$ \begin{array}{r} \\ + \\ \hline \end{array} $	$ \begin{array}{r} \\ + \\ \hline \end{array} $